

deformed when installed into a slot in a member for receiving the weatherstrip such that said pile extends upwardly from said slot.

23. (new) The weatherstrip according to Claim 22 further comprising a monofilament thread or bead extending in said longitudinal direction across said transversely oriented strands of said pile and being attached thereto.

24. (new) The weatherstrip according to Claim 22 further comprising a locking fin disposed over and extending longitudinally along the transversely oriented strands and being attached thereto.

25. (new) The weatherstrip according to Claim 22 further comprising a monofilament thread or bead extending in said longitudinal direction, said transversely oriented strands being disposed between the ends thereof on said monofilament thread or bead, a locking fin disposed over and extending along said pile in alignment with the monofilament thread or bead, said monofilament thread or bead, locking fin and pile being assembled together along said axis.

26. (new) The weatherstrip according to Claim 25 wherein said ultrasonic weld welds together said strands, thread or bead, and said locking fin to assemble said strands, thread or bead, and locking fin.

27. (new) The weatherstrip according to Claim 22 wherein said pile extends from said slot from said member a distance defining a sealing range over which parts of said pile on opposite sides of said axis bend about said member away from each other when engaged by another member to form a seal between said members.

28. (new) The weatherstrip according to Claim 27 wherein said slot extends along an acute angle from a surface of said member at which sealing action is provided by said bent pile which extends from said member.

29. (new) The weatherstrip according to Claim 28 wherein said slot intersects a corner of said member and said parts of said pile are disposed on opposite sides of said corner to provide a seal along said corner.

30. (new) The weatherstrip according to Claim 23 wherein said strands are disposed in adhering relationship with said monofilament thread or bead so as to assemble said strands into said flat pile.

31. (new) The weatherstrip according to Claim 24 wherein said locking fin is a flexible material disposed along the outside of said flat pile, and said locking fin engages edges internal of said slot to retain said bent pile in said slot.

32. (new) The weatherstrip according to Claim 31 wherein said locking fin is of material which is flexible but more rigid than said pile.

33. (new) The weatherstrip according to Claim 25 wherein said locking fin is generally centered over and extending longitudinally with the monofilament thread or bead with the transversely oriented strands therebetween.

34. (new) The weatherstrip according to Claim 32 further comprising a web of flexible material disposed along the inside of said pile and is of sufficient width to extend outwardly of said slot with said pile thereby forming an internal fin in said weatherstrip.

35. (new) The weatherstrip according to Claim 34 further comprising a fin of flexible material disposed on the outside of said flat pile generally centered over said strands where said pile deformation is bending thereof upon installation into said slot, said fin providing a locking fin having longitudinal edges which engages steps internally of said slot to retain said bent pile in said slot, and wherein said internal fin is less rigid than said locking fin.

36. (new) The weatherstrip according to Claim 35 wherein said internal fin has edges which extend at least to the upper ends of said strands constituting said pile.

37. (new) The weatherstrip according to Claim 36 wherein said fins and strands are of like material.

38. (new) The weatherstrip according to Claim 37 wherein said material is a polyolefin which is ultrasonically weldable.

39. (new) The weatherstrip according to Claim 35 further comprising a monofilament thread or bead extending along said axis on the inside of said pile, said monofilament thread or bead, internal fin and locking fin and strands being welded together to assemble said weatherstrip.

40. (new) The weatherstrip according to Claim 22 wherein said slot is a kerf having a throat with teeth defining edges which engage said pile upon installation into said slot.

41. (new) The weatherstrip according to Claim 40 further comprising a locking fin attached to said pile on the outside thereof having edges for engaging said teeth when said pile is received in said kerf.

42. (new) The weatherstrip according to Claim 23 wherein said thread or bead has a diameter selected to provide separation of parts of said pile on opposite sides of said axis from said thread or bead when disposed in said slot.

43. (new) The weatherstrip according to Claim 35 wherein said internal fin is of flexible material more rigid than said strands and shorter than said strands but long enough to extend out of said slot when said flat pile is disposed in said slot, said internal fin being assembled with said strands centrally of said pile on the inside thereof whereby